SSTIII STAINLESS STEEL TAPPING SLEEVE
WITH REMOVEABLE BOLTS

SUBMITTAL INFORMATION

NOTE: Sleeve meets the requirements of MSS SP-60 and AWWA C223.

MATERIALS

FLANGE
Ductile (nodular) iron, meets or exceeds ASTM A536, Grade 65-45-12. 304 Stainless Steel optional. All flanges in accordance with ANSI class 125 and 150 drillings and recessed to accept tapping valve.

STAINLESS STEEL
Meets or exceeds ASTM A 240 type 304 UNS designated S30400.

OUTLET
Heavy gauge 304L Stainless Steel. Fused to shell by GMAW weld on the outside and GTAW weld on the inside.

SHELL
Heavy gauge Stainless Steel top half 304L back half 304.

SIDEBARS
Heavy gauge 304 Stainless Steel, GTAW welded to form permanent fusion with shell.

BOLTS
5/8”-11 UNC thread track head, type 304 stainless steel per ASTM A 193.

WELDS
GMAW and GTAW weld processes. 308L Stainless Steel filler wire used as appropriate. Flange weld is GMAW type proprietary process. All welds passivated for enhanced corrosion resistance.

PRESSURE
When properly installed, the Romac Style SST Tapping Sleeve can work at these pressures ratings:

<table>
<thead>
<tr>
<th>PIPE SIZE</th>
<th>WORKING PRESSURE</th>
<th>TEST PRESSURE</th>
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</thead>
<tbody>
<tr>
<td>4” - 8”</td>
<td>250 psi</td>
<td>312 psi</td>
</tr>
<tr>
<td>10” - 24”</td>
<td>200 psi</td>
<td>300 psi</td>
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<tr>
<td>26” - 30”</td>
<td>150 psi</td>
<td>187 psi</td>
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SIZES & RANGES
SEE CATALOG.

This information is based on the best data available at the date printed above. Please check with Romac for any updates or changes.