

# SCS REPAIR CLAMP

## SUBMITTAL INFORMATION



NSF61/372 Certified upon request.

## MATERIALS

### SHELL

304 Stainless Steel 24 and 26 gauge depending on size.

### SIDEBARS

Heavy gauge 304 Stainless Steel, GTAW welded to form permanent fusion with shell.

### LUGS

304 Stainless Steel, fused to sidebars by GMAW welding.

### BOLTS

304 Stainless Steel, 1/2" UNC rolled. Bolts are GMAW welded to sidebar.

### NUTS

Heavy hex, 304 Stainless Steel, 1/2" UNC rolled. Nuts coated to prevent galling.

### WASHERS

1/2" plastic washer prevents galling between nut and stainless steel lifter bar.

### ARMORS

Double, 304 Stainless Steel, 18 gauge bonded to gasket. Armors bridge the gap at lug area.

### LIFTER BARS

304 Stainless Steel, lip curved to hold position while tightening. Heavy gauge bearing surface for nuts.

### GASKETS

Virgin NBR rubber compounded for water and sewer service in accordance with ASTM D 2000.

## WELDS

GMAW and GTAW welds. 308L Stainless Steel filler wire used as appropriate. All welds fully passivated for enhanced corrosion resistance.

## STANDARD

Complies with ANSI/AWWA Standard C230 Stainless-Steel Full-encirclement Repair and Service Connection Clamps 2" – 12". Also complies with NSF 61 and NSF 372.

## SIZES & RANGES

See catalog.

*This information is based on the best data available at the date printed above. Please check with Romac for any updates or changes.*