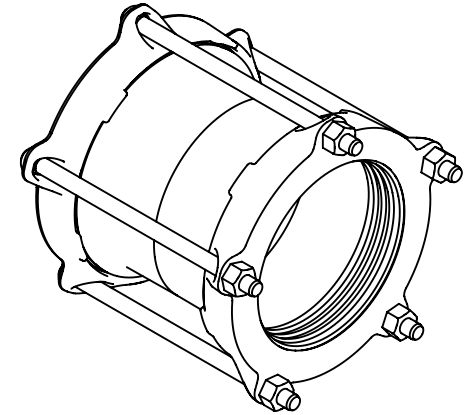
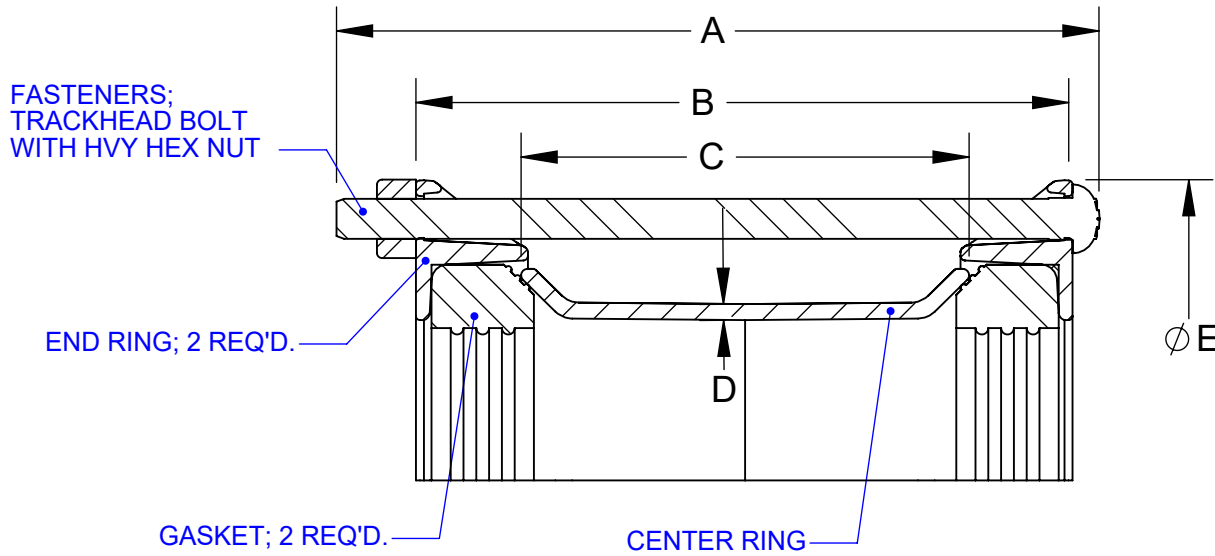


FOR CUSTOMER USE

**NOTES:**

1. CENTER RING AND END RING MATERIAL ASTM 536, GRADE 65-45-12.
2. FASTENER MATERIAL: HSLA PER AWWA C111. 304 OR 316 SS AVAILABLE UPON REQUEST.
3. GASKET: EPDM. NBR AVAILABLE UPON REQUEST.
4. COATING: ROMAC SHOPCOAT PAINT. NSF61 CERTIFIED FUSION BONDED EPOXY AVAILABLE UPON REQUEST.
6. WORKING PRESSURE UP TO 260 PSI. PIPE ODS SMALLER THAN STD STEEL SIZE NOT TO EXCEED 20 PSIG

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
3	GASKET MATERIAL WAS SBR NOTE 3 REVISED	3/6/2019	PNL
4	DIM "E" REVISED	10/14/2021	SMF



NOMINAL SIZE	PIPE DIAMETER		A	B	C	D	E	BOLTS		
	MIN.	MAX.						NO.	DIA.	LENGTH
4	4.215	5.60	12.0	10.1	7.0	0.25	10.1	4	5/8	11 1/2
6	6.275	7.60	12.0	10.1	7.0	0.25	12.1	5	5/8	11 1/2
8	8.40	9.75	12.0	10.5	7.0	0.25	14.9	6	5/8	11 1/2
10	10.50	12.15	13.5	11.7	8.0	0.25	17.4	6	5/8	13
12	12.50	14.41	13.5	11.9	8.0	0.25	20.2	8	5/8	13

RELEASED

<b>PROPRIETARY NOTICE</b> THIS DRAWING CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION AND IS THE PROPERTY OF ROMAC IND., INC. IT IS TO BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS SUBMITTED AND SHALL NOT HAVE ITS INFORMATION DISCLOSED OR REPRODUCED IN WHOLE OR IN PART FOR ANY PURPOSE WITHOUT PRIOR WRITTEN PERMISSION OF ROMAC IND., INC.		<b>UNLESS OTHERWISE SPECIFIED</b> • DIMENSIONS ARE IN INCHES • TOLERANCES ARE ON: 1 PL DECIMALS ± .060 2 PL DECIMALS ± .030 3 PL DECIMALS ± .010 ANGLES ± 1° FRACTIONS ± 1/64 • DIMENSIONS IN ( ) ARE FOR REFERENCE ONLY		<b>SIGNATURES</b> DRAWN Pradnya Lade APPROVED Sam Hill		<b>DATE</b> 03/06/2019 10/18/2021		<b>ROMAC INDUSTRIES INC.</b> TITLE <b>XR501 COUPLING          4-12 INCH</b>									
MODEL NAME: XR501 Customer DrawingSLDASM MODEL CAD #: CAD-046234 VERSION:		CONFIGURATION NAME: Default		THIRD ANGLE PROJECTION		LEGACY DRAWING #: DRAWING FILE NAME: XR501, COUPLING, 4-12 IN, B1899		DWG. NO. B1899-A		SIZE A		REV. NO. R1		SCALE 1:8		SHEET 1 OF 1	