



# CB SEWER SADDLE DESIGN ADVANTAGES

## SIMPLE INSTALLATION

The CB sewer saddle can be installed simply by using a socket wrench or open-end wrench.

## FLEXIBILITY

Able to conform to pipes of different diameters, the gasket also allows considerable deflection due to earth movement. The gasket's large sealing surface and wide band strongly resist displacement.

## SUPERIOR STRAP

The 304 stainless steel band accommodates a wide range of pipe sizes. The stainless welds are fully passivated (chemically treated after welding to produce a highly corrosion resistant coating). The wide strap distributes the clamping force across the 3½" width.

## INVENTORY REDUCTION

The CB sewer saddle fits a wide range of pipe diameters.

## RELIABILITY

Continuous rubber connection between rim and branch eliminates potential leak spots.

Saddles have been tested to pressures well in excess of typical service test requirements.

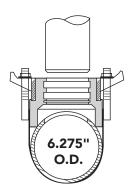
**NOTE:** A pipe stop capable of withstanding 1,000 pounds of thrust is molded into the CB saddle gasket. Care must be taken during system design and installation to assure that this thrust limit is not exceeded.

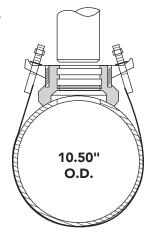


A ROMAC ORIGINAL Patent #4494780

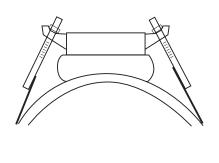
## ONE SIZE FITS ALL SEWER SADDLE

Same saddle conforming to different outside diameters.





Saddle conforming to pipe.



## **MATERIAL SPECIFICATIONS**

CASTINGS: Ductile iron per ASTM 536, Grade 65-45-12. Protected with a yellow shopcoat.

ADJUSTABLE STRAP: 3 1/2" wide, stainless steel per ASTM A 240, type 304.

BOLTS: 1/2" UNC rolled thread, lubricant coated, stainless steel per ASTM A 193, type 304.

NUTS: Stainless steel per ASTM A 194, type 304.

WASHERS: Stainless steel per ASTM A 240, type 304 and plastic lubricating washers.

GASKET: SBR per ASTM D 2000 MBA 710, compounded for water and sewer service. Other compounds available on request.

NOM. BRANCH SIZE	NOM. PIPE SIZE	RANGE	BRANCH TYPE	BRANCH O.D.	CATALOG NUMBER	APPROX. WEIGHT (lbs.)
4"	6"- 12" 48" strap	<sup>2</sup> 6.27 - 14.40 Regular Gasket	PVC Sewer Tyseal C.I. Soil-No Hub PVC Universal <sup>1</sup> Clay <sup>1</sup>	4.215 4.28 4.38 4.50 4.20 - 4.80 5.00 - 5.38	CB-4.215 CB-4.28 CB-4.38 CB-4.50 CB-4.80UN <sup>1</sup> CB-5.38 <sup>1</sup>	10 #
	14" - 24" 96" strap	14.40 - 25.80 Large O.D. Gasket	PVC Sewer Tyseal C.I. Soil-No Hub PVC Universal <sup>1</sup> Clay <sup>1</sup>	4.215 4.28 4.38 4.50 4.20 - 4.80 5.00 - 5.38	CB-4.215LS CB-4.28LS CB-4.38LS CB-4.50LS CB-4.80UNLS <sup>1</sup> CB-5.38LS <sup>1</sup>	- - 11#
	24"- 48" 192" strap	25.80 - 54.00 Large O.D. Gasket	PVC Sewer Tyseal C.I. Soil-No Hub PVC Universal <sup>1</sup> Clay <sup>1</sup>	4.215 4.28 4.38 4.50 4.20 - 4.80 5.00 - 5.38	CB-4.215XLS CB-4.28XLS CB-4.38XLS CB-4.50XLS CB-4.80UNXLS <sup>1</sup> CB-5.38XLS <sup>1</sup>	13#
6"	8"- 12" 48" strap	<sup>2</sup> 8.00 - 14.40 Regular Gasket	PVC Sewer C.I. Soil-No Hub Universal <sup>1</sup> Cast Iron-D.I. Clay <sup>1</sup>	6.27 - 6.30 6.27 - 6.66 6.90 7.19 - 8.00	CB-6.30 CB-6.66UN <sup>1</sup> CB-6.90 CB-8.00 <sup>1</sup>	- 12#
	14" - 24" 96" strap	14.40 - 25.80 Large O.D. Gasket	PVC Sewer C.I. Soil-No Hub Universal <sup>1</sup> Cast Iron-D.I. Clay <sup>1</sup>	6.27 - 6.30 6.27 - 6.66 6.90 7.19 - 8.00	CB-6.30LS  CB-6.66UNLS <sup>1</sup> CB-6.90LS  CB-8.00LS <sup>1</sup>	13#
	24" - 48" 192" strap	25.80 - 54.00 Large O.D. Gasket	PVC Sewer C.I. Soil-No Hub Universal <sup>1</sup> Cast Iron-D.I. Clay <sup>1</sup>	6.27 - 6.30 6.27 - 6.66 6.90 7.19 - 8.00	CB-6.30XLS  CB-6.66UNXLS <sup>1</sup> CB-6.90XLS  CB-8.00XLS <sup>1</sup>	15#

 <sup>&</sup>lt;sup>1</sup> CB Sewer Saddles for Universal and Clay pipe include stainless steel hose clamp.
 <sup>2</sup> Regular gaskets are NOT interchangeable with large gaskets.

