

R- BLUE T-BOLTS

INSTALLATION TORQUE ADJUSTMENTS

Romac Xylan coated fasteners have a higher level of efficiency in tensioning a bolt when tightening, and therefore require a lower torque value to achieve the same level of bolt tension.

The table below is a guideline for equivalent torque recommendations when using R-Blue T-Bolts and Nuts.

BOLT SIZE	STANDARD ROMAC TORQUE RECOMMENDATION	RECOMMENDED TORQUE WITH R-BLUE BOLTS
3/4"	45-65 ft-lbs	35-50 ft-lbs
3/4"	75-90 ft-lbs	55-70 ft-lbs
3/4"	90-110 ft-lbs	65-80 ft-lbs
3/4"	100-120 ft-lbs	75-90 ft-lbs
3/4"	120-150 ft-lbs	90-110 ft-lbs

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