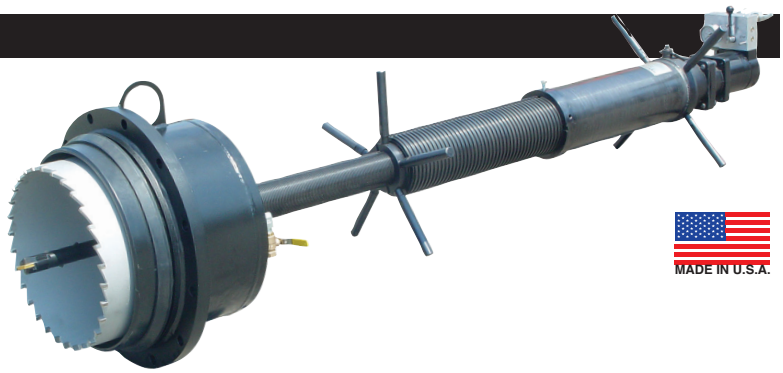
TAPMATE™ XL-424 MAIN DRILLING MACHINE

Transmate
a Division of Romac Industries, Inc.

MATERIAL SPECIFICATIONS

- 4"–24" Taps.
- 300 PSI pressure rating.
- Can be used with existing TapMate equipment.
- Base Machine weighs 285 lbs.
- Taps any pipe commonly used in underground water mains.
- Storage crate functions as a workstation with storage space for tools, pilots and other accessories.
- Over 39 inches of travel.
- Integrated hydraulic motor.



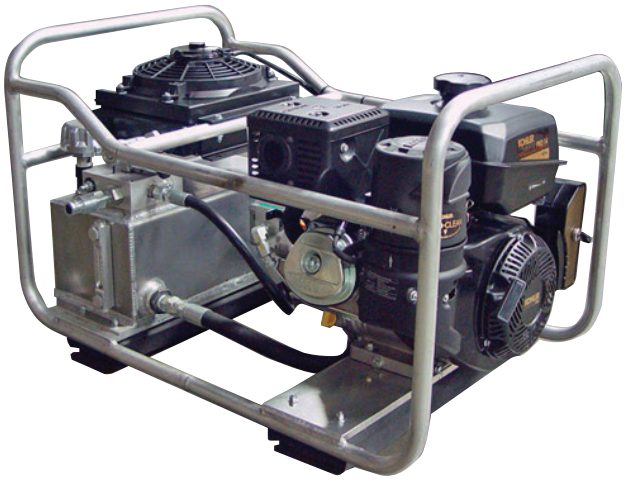
ITEM NUMBER	DESCRIPTION	LIST PRICE
366-00	**TapMate XL-424 Drilling Machine** Approximate Shipping Weight (base machine and items included with base machine): 650 lbs.	**$43,102.74**
	INCLUDED WITH BASE MACHINE:	
366-61	Storage Crate / Work-station	POA
366-42	Small Adapter Hub (4"–12")	$1,023.94
366-43	Large Adapter Hub (14"–24")	1,174.84
366-38	TM-XL Shaft Nose, Complete (18"– 24")	1,282.63
366-38-2	TM-XL Shaft Nose, Complete (14"–16")	1,129.50
366-39	TM-XL PVC Pilot, Complete (18"– 24")	959.27
366-39-2	TM-XL PVC Pilot, Complete (14"– 16")	853.01
350-21-A	TM Shaft Nose, Complete (4"– 12")	642.22
350-04	TM PVC Pilot (4"– 12")	323.36
350-14	TM,Pilot Drill Extension *(required for 10" & 12" taps)*	256.14
366-66-10	Tool Kit & Spare Parts	926.94
372-02-05	1/2" Hose Kit *(includes two hoses and two sets of Quick Disconnects)*	1,391.79

TO ORDER:

1. Order Base Machine.
2. Order Adapters per size and outlet type.
3. Order necessary Cutters.
4. Order extra Spade Bit if doing A/C taps.
5. Select Power Unit.

82000 HPU HYDRAULIC POWER UNIT (ALSO ON PAGE TM-27)

- Weighs approximately 200 lbs.
- 14 h.p. Kohler gasoline engine.
- Hydraulic pump delivering 8 gpm to 2,000 psi.
- 5 gallon hydraulic fluid reservoir.
- 12V electric air-to-oil heat exchanger.



ITEM NUMBER	DESCRIPTION	LIST PRICE
***372-82000-01**	**82000 HPU Hydraulic** Base Power Unit	**$ 13,286.22**

**Considered Hazardous Material When Shipped by Air*

Manufactured with Domestic and Import material. For Domestic requirements please contact our Quotations Department.

JANUARY 10, 2022 | REVISED AUGUST 21, 2026

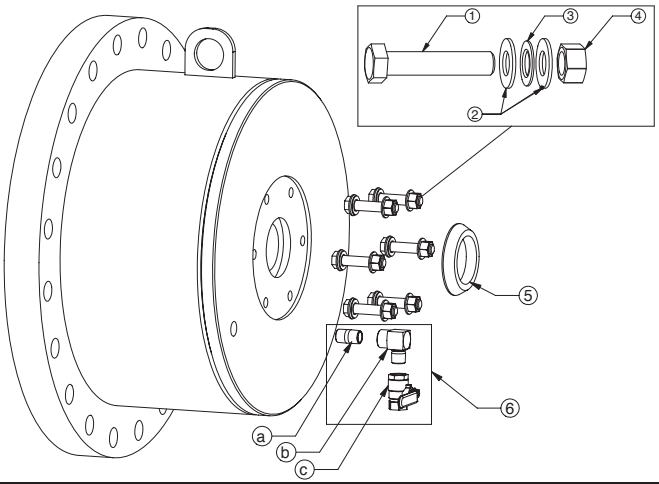
Transmate
a Division of Romac Industries, Inc.

TAPMATE™ XL-424 ACCESSORIES

ITEM NUMBER	DESCRIPTION	LIST PRICE
	ADAPTERS	
350-05-1032	4" MJ Adapter	$ 965.60
350-05-1048	6" MJ Adapter	1,111.67
350-05-1064	8" MJ Adapter	1,309.29
350-05-1080	10" MJ Adapter	1,712.77
350-05-1096	12" MJ Adapter	1,927.72
366-05-1112	14" MJ Adapter	8,611.93
366-05-1128	16" MJ Adapter	10,120.90
366-05-1144	18" MJ Adapter	10,767.60
366-05-1160	20" MJ Adapter	11,414.31
366-05-1192	24" MJ Adapter	14,943.79
350-05-2032	4" Flange Adapter	$ 965.60
350-05-2048	6" Flange Adapter	1,139.73
350-05-2064	8" Flange Adapter	1,310.34
350-05-2080	10" Flange Adapter	2,354.61
350-05-2096	12" Flange Adapter	2,569.00
366-05-2112	14" Flange Adapter	8,611.93
366-05-2128	16" Flange Adapter	10,120.90
366-05-2144	18" Flange Adapter	10,767.60
366-05-2160	20" Flange Adapter	11,414.31
366-05-2192	24" Flange Adapter	14,943.79

Special Adapter Bells (metric sizes and push-on style pipe connections) are also available.
Verify required travel distance. See TapMate XL-424 manual pg. 19 for details.

ADAPTER PARTS



ITEM NUMBER	DESCRIPTION	LIST PRICE
1. 361-06-05	QV Flange Bolt (Qty. 6)	ea. $5.68
2. 8FW-410	Washer (Qty. 12)	ea. 2.10
3. 350-05-80.96-57	TM,Hub Adapter Seals (Qty. 6)	ea. 6.41
4. 350-05-80.96-52	TM,Hub Adapter Nuts (Qty. 6)	ea. 4.30
5. 8R211S0300	Gasket (Qty. 1)	20.15
6. 366-05-01	TM-XL, Adapter Exhaust Valve (Qty. 1)	83.00
6a. 356-01-03	BT Slide Gate Pipe Nipple (Qty. 1)	3.86
6b. 356-03-04	BT,Exhaust Elbow (Qty. 1)	30.45
6c. 371-02	AD Air Drive Valve (Qty. 1)	40.91

ITEM NUMBER	DESCRIPTION	ACTUAL SIZE	LIST PRICE
	CUTTERS		
	For Ductile, Cast Iron, Steel, A/C & PVC		
350-01-1032	4" Carbide Cutter	3 1/2"	$1,181.95
350-01-1048	6" Carbide Cutter	5 1/2"	1,751.91
350-01-1064	8" Carbide Cutter	7 1/2"	2,317.20
350-01-1085 [1,2]	9" Carbide Cutter	9"	5,174.17
350-01-1080 [1]	10" Carbide Cutter	9 1/2"	5,174.17
350-01-1088 [1,2]	11" Carbide Cutter	11"	6,119.99
350-01-1096 [1]	12" Carbide Cutter	11 1/2"	6,119.99
366-02-1108 [3]	14" Carbide Cutter	13 1/2"	7,544.86
366-02-1124 [3]	16" Carbide Cutter	15 1/2"	10,239.47
366-02-1140 [3]	18" Carbide Cutter	17 1/2"	11,317.30
366-02-1156 [3]	20" Carbide Cutter	19 1/2"	13,203.52
366-02-1180 [3]	24" Carbide Cutter	22 1/2"	15,359.19
	For HDPE & PVC		
350-01-2032 [2]	4" Cutter for HDPE & PVC Pipe	3 1/2"	1,179.19
350-01-2048 [2]	6" Cutter for HDPE & PVC Pipe	5 1/2"	1,747.65
350-01-2064 [2]	8" Cutter for HDPE & PVC Pipe	7 1/2"	2,307.14
350-01-2080 [1,2]	10" Cutter for HDPE & PVC Pipe	9 1/2"	5,161.27
350-01-2096 [1,2]	12" Cutter for HDPE & PVC Pipe	11 1/2"	6,107.22
366-02-1108 [3]	14" Carbide Cutter	13 1/2"	7,544.86
366-02-1124 [3]	16" Carbide Cutter	15 1/2"	10,239.47
366-02-1140 [3]	18" Carbide Cutter	17 1/2"	11,317.30
366-02-1156 [3]	20" Carbide Cutter	19 1/2"	13,203.52
366-02-1180 [3]	24" Carbide Cutter	22 1/2"	15,359.19
	For Steel		
350-01-5032	4" Cutter for Steel	3 1/2"	1,181.95
350-01-5048	6" Cutter for Steel	5 1/2"	1,751.91
350-01-5064	8" Cutter for Steel	7 1/2"	2,317.20
350-01-5080[1]	10" Cutter for Steel	9 1/2"	5,174.17
350-01-5096[1]	12" Cutter for Steel	11 1/2"	6,122.72

1 10" and 12" Cutters require the Pilot Drill Extension
2 HDPE Pilot needed (350-04H) if tapping HDPE pipe only
3 Cutters are for use on Ductile, Cast Iron, Steel, A/C, PVC, and HDPE

ACCESSORIES

350-03-08	1" Spade Bit	$171.25
358-88	1 3/8" Spade Bit	380.45
350-04H	HDPE Pilot	650.30
350-52	Cutter Jam Nut	98.78
353-10-1	Tapping Compound	56.44
350-05-571	Adapter O-Ring	29.24
366-44	TM-XL Adapter Hub O-Ring	5.93
8XFT-LUBE	Anti-Galling Lubricant	69.15

NEW 14"– 24" ROMAC CUTTERS

CAN BE ADAPTED TO FIT OTHER MANUFACTURER'S TAPPING MACHINES. CONTACT ROMAC FOR PRICING AND AVAILABILITY.