SST-H
STAINLESS STEEL TAPPING SLEEVE

MADE IN U.S.A. HDPE FOR HIGH DENSITY POLYETHYLENE PIPE

MATERIAL SPECIFICATIONS

SHELL AND LUGS: Stainless steel per ASTM A240, type 304 and type 304L.

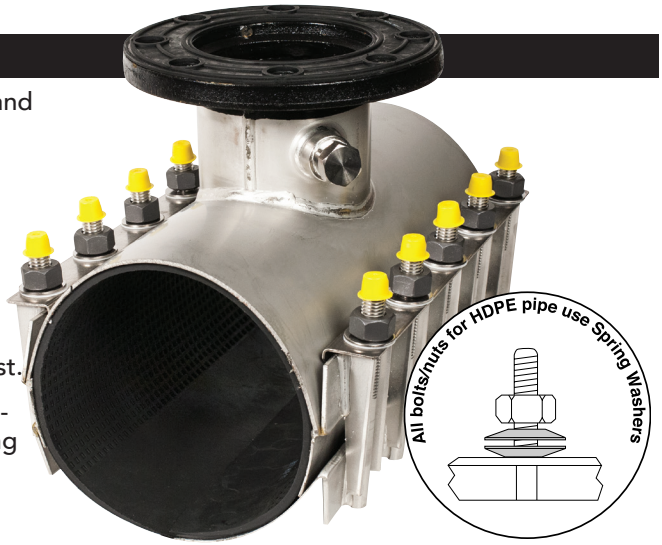
BOLTS: UNC rolled thread, 304 stainless steel.

NUTS: Heavy hex, stainless steel per ASTM A194, type 304.

WASHERS: Plastic lubricating flat washers; spring washers are special "spring" grade stainless steel.

GASKETS: SBR per ASTM D2000 MAA 610, compounded for water and sewer service. Other compounds available on request.

FLANGE: Ductile iron per ASTM 536, Grade 65-45-12; or stainless steel per ASTM A240, type 304. Will accommodate tapping flanges per MSS SP-60.



NSF61certified.

For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department.

For important technical information on HDPE pipe, see Page 9-1 & Page 9-2.

NOMINAL PIPE SIZE	OUTSIDE DIAMETER	CATALOG NUMBER SLEEVE #	BY	BRANCH SIZE	LIST PRICE EACH DUCTILE FLANGE	S.S. FLANGE	APPROX. WEIGHT (lbs.)
4"	4.50 4.80	SST-H - 4.50 SST-H - 4.80	×	3" FLG.	NA	$2,327.87	28#
6"	6.63 6.90	SST-H - 6.63 SST-H - 6.90	×	3" FLG. 4" FLG.	NA 1,965.32	2,556.29 2,556.29	36# 38#
8"	8.63 9.05	SST-H - 8.63 SST-H - 9.05	×	3" FLG. 4" FLG. 6" FLG.	NA 2,144.79 2,249.90	2,790.41 2,790.41 3,048.91	42# 44# 48#
10"	10.75 11.10	SST-H - 10.75 SST-H - 11.10	×	3" FLG. 4" FLG. 6" FLG. 8" FLG.	NA 2,314.63 2,452.30 3,067.33	2,988.44 2,988.44 3,204.04 4,126.79	45# 48# 55# 70#
12"	12.75 13.20	SST-H - 12.75 SST-H - 13.20	×	3" FLG. 4" FLG. 6" FLG. 8" FLG. 10" FLG.	NA 2,680.37 2,836.61 3,462.67 5,282.35	3,602.08 3,602.08 3,961.55 4,836.48 7,229.60	50# 52# 60# 81# 96#

NOTES: 1. No size on size taps. Special order size on size tapping sleeves have reduced neck diameters requiring undersized cutter to be used.

2. Other sizes are available on request - POA.

⚠ The SST-H Tapping Sleeve is not to be used on HDPE pipe with an SDR greater than 17.

⚠ HDPE Products are No Cancel, No Return Items.

TO ORDER: Specify Sleeve Number x Branch Size x Flange Type. Indicate if for above ground application.
EXAMPLE: **SST-H - 8.63 x 6" D.I. FLG**

Manufactured with Domestic and Import material. For Domestic requirements please contact our Quotations Department.
JANUARY 10, 2022 • UPDATED JULY 10, 2025