



SS1-H, SS2-H AND SS3-H REPAIR CLAMPS

MATERIAL SPECIFICATIONS

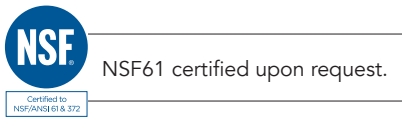
SHELLS AND LUGS: Stainless steel per ASTM A240, type 304, fully passivated.¹

BOLTS: UNC rolled thread, 304 stainless steel.

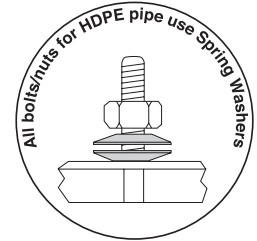
NUTS: Stainless steel per ASTM A194, type 304.

WASHERS: Flat washers are stainless steel, type 304; spring washers are special "spring" grade of stainless steel and plastic lubricating washers.

GASKETS: SBR per ASTM D2000 MAA 610. Compounded for water and sewer service. Other compounds available on request.



For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341. Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department. For important technical information on HDPE pipe, see Page 9-1 & Page 9-2.

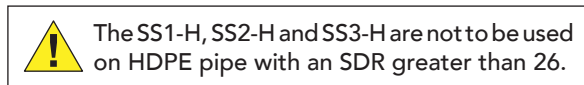
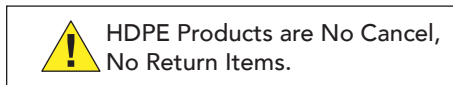


NOM. PIPE SIZE	OUTSIDE DIAMETER	CATALOG NUMBER	LIST PRICE (WEIGHT) for LENGTH of:			
			8"	12"	16"	20"
2"	2.38	SS1-H - 2.38 x length	\$267.77 (4#)	\$437.85 (5#)	\$489.38 (8#)	-
3"	3.50	SS1-H - 3.50 x length	312.39 (5#)	497.42 (6#)	583.43 (9#)	-
4"	4.50	SS1-H - 4.50 x length	343.29 (5#)	538.93 (8#)	622.86 (10#)	-
	4.50	SS2-H - 4.50 x length	466.70 (9#)	727.80 (13#)	880.32 (17#)	-
	4.80	SS1-H - 4.80 x length	343.29 (5#)	538.93 (8#)	622.86 (10#)	-
	4.80	SS2-H - 4.80 x length	466.70 (9#)	727.80 (13#)	880.32 (17#)	-
6"	6.63	SS1-H - 6.63 x length	455.09 (7#)	714.09 (10#)	832.30 (14#)	-
	6.63	SS2-H - 6.63 x length	617.58 (11#)	923.89 (17#)	1,183.02 (22#)	-
	6.90	SS1-H - 6.90 x length	455.09 (7#)	714.09 (10#)	832.30 (14#)	-
	6.90	SS2-H - 6.90 x length	617.58 (11#)	923.89 (17#)	1,183.02 (22#)	-
8"	8.63	SS1-H - 8.63 x length	511.04 (8#)	806.59 (12#)	958.71 (15#)	-
	8.63	SS2-H - 8.63 x length	687.73 (12#)	1,006.33 (19#)	1,315.87 (24#)	-
	9.05	SS1-H - 9.05 x length	511.04 (8#)	806.59 (12#)	958.71 (15#)	-
	9.05	SS2-H - 9.05 x length	687.73 (12#)	1,006.33 (19#)	1,315.87 (24#)	-
10"	10.75	SS2-H - 10.75 x length	854.38 (11#)	1,637.09 (16#)	1,795.65 (24#)	-
	10.75	SS3-H - 10.75 x length	1,070.30 (15#)	1,759.81 (23#)	2,367.03 (32#)	-
	11.10	SS2-H - 11.10 x length	854.38 (11#)	1,637.09 (16#)	1,795.65 (24#)	-
	11.10	SS3-H - 11.10 x length	1,070.30 (15#)	1,759.81 (23#)	2,367.03 (32#)	-
12"	12.75	SS2-H - 12.75 x length	1,106.18 (16#)	1,855.96 (25#)	2,140.07 (33#)	-
	12.75	SS3-H - 12.75 x length	1,166.45 (22#)	1,930.82 (33#)	2,463.20 (43#)	\$3,520.88 (56#)
	13.20	SS2-H - 13.20 x length	1,106.18 (16#)	1,855.96 (25#)	2,140.07 (33#)	-
	13.20	SS3-H - 13.20 x length	1,166.45 (22#)	1,930.82 (33#)	2,463.20 (43#)	3,520.88 (56#)

¹ **Passivated:** Chemically treated after welding to produce a highly corrosion-resistant coating.

For higher working pressures, clamp length should equal or exceed diameter of pipe. Sizes and lengths not listed are available on request. Clamps are not to be used for joining plain end pipe.

For Tapped Outlets See Page 9-4



TO ORDER: Specify catalog number x length of clamp desired. Indicate if for above ground application.

EXAMPLE: For a one-section clamp for pipe with an O.D. of 6.63, and clamp length of 12", order **SS1-H - 6.63 x 12"**