



FTS423-H FABRICATED STEEL TAPPING SLEEVE

MATERIAL SPECIFICATIONS

BODY AND OUTLET NOZZLE: Carbon steel, A-36 or equal.

BOLTS AND NUTS: Trackhead bolts, heavy hex nuts, 5/8" UNC rolled thread, high strength, low alloy, steel per AWWA C111. Optional stainless steel, type 304.

GASKETS: SBR per ASTM D2000 MBA 710, compounded for water and sewer service use. Other compounds available on request.

COATING: Romacoat fusion bonded epoxy NSF 61 certified. Other coatings available. Romac packages sleeves to protect coating.

FLANGE: AWWA Class "D" plate flange, ANSI Class 150 drilling, proper recessing for tapping valves. Will accommodate tapping flanges per MSS SP-60.



NSF61/372 certified upon request.

For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department.

For important technical information on HDPE pipe, see Page 9-1 & Page 9-2.

HDPE

NOMINAL PIPE SIZE	OUTSIDE DIAMETER	CATALOG NUMBER			LIST PRICE EACH		APPROX. WEIGHT (lbs.)
		SLEEVE #	BY	BRANCH SIZE	FUSION EPOXY w/ ALLOY BOLTS & NUTS	FUSION EPOXY w/304 SS BOLTS & NUTS	
4"	4.50	FTS423-H - 4.50	x	3"	\$1,299.45	\$1,408.32	30 #
	4.80	FTS423-H - 4.80					
6"	6.63	FTS423-H - 6.63	x	3"	1,378.69	1,495.39	33 #
	6.90	FTS423-H - 6.90		4"	1,378.69	1,495.39	37 #
8"	8.63	FTS423-H - 8.63	x	3"	1,567.15	1,683.86	37 #
	9.05	FTS423-H - 9.05		4"	1,567.15	1,683.86	40 #
		6"		1,666.91	1,908.29	56 #	
10"	10.75 11.10	FTS423-H - 10.75	x	3"	1,570.23	1,686.94	40 #
		FTS423-H - 11.10		4"	1,570.23	1,686.94	43 #
				6"	1,809.19	1,953.76	60 #
				8"	2,238.24	2,410.59	80 #
12"	12.75 13.20	FTS423-H - 12.75	x	3"	1,746.92	1,863.67	43 #
		FTS423-H - 13.20		4"	1,746.92	1,863.67	46 #
				6"	2,067.60	2,212.10	64 #
				8"	3,109.77	3,269.14	85 #
				10"	3,702.71	4,168.88	157 #

NOTES: 1. No size on size taps. Special order size on size tapping sleeves have reduced neck diameters requiring undersized cutter to be used.

2. Test plugs furnished on all applicable models, and are stainless steel when tapping sleeve is ordered with SS bolts & nuts.

3. Other sizes available on request - POA

The FTS423-H is not to be used on HDPE pipe with an SDR greater than 17.

HDPE Products are No Cancel, No Return Items.

TO ORDER: Specify catalog number by the desired O.D. range and flange size. Add SSFE for optional 304 stainless steel bolts and nuts. Indicate if for above ground application.

EXAMPLE: FTS423-H - 6.63 x 4 - SSFE