



# STYLE 516 BELL JOINT LEAK CLAMPS

(FOR USE ON CAST IRON, DUCTILE IRON & AWWA C-900 PVC PIPE)

## MATERIAL SPECIFICATIONS

**BELL AND SPIGOT RING:** Ductile iron per ASTM A536, Grade 65-45-12.

**GASKET:** SBR per ASTM D2000 MBA 710, compounded for water and sewer service. Other compounds available on request.

**BOLTS:** Trackhead, UNC rolled thread, high strength, low alloy steel per AWWA C111.

**NUTS:** UNC rolled thread, heavy hex, high strength, low alloy steel per AWWA C111.

**USE:** Romac's 516 Bell Joint Leak Clamps provide a fast, economical means of repairing or preventing leaks in cast iron bells, caulked or rubber ring joints. Our unique gasket and ring design enables a single clamp to fit both caulked and rubber ring joints for most classes of cast iron and ductile iron pipe within a nominal size. They also can be used on AWWA C900 PVC pipe.



6" BELL JOINT LEAK CLAMP  
DUCTILE IRON POURED IN U.S.A.

REPAIR CLAMPS

NSF61 certified upon request.

NOMINAL PIPE SIZE	O.D. SIZES (inches)	CATALOG NUMBER	BOLTS		APPROX. WEIGHT (lbs.)	LIST PRICE
			NUMBER	DIA. x LENGTH		
4"	4.80 - 5.00	516 - 5.00	4	5/8" x 10 1/2"	18 #	\$440.06
6"	6.90 & 7.10	516 - 7.10	4	5/8" x 10 1/2"	22 #	504.13
8"	9.05 & 9.30	516 - 9.30	6	5/8" x 10 1/2"	43 #	696.60
10"	11.10 & 11.40	516 - 11.40 <sup>1</sup>	8	5/8" x 15"	58 #	875.21
12"	13.20, 13.50 & 13.65	516 - 13.65 <sup>1</sup>	8	5/8" x 17"	86 #	946.70
14"	15.30 & 15.65	516 - 15.65 <sup>1</sup>	8	5/8" x 17"	110 #	2,674.06

<sup>1</sup> The 10", 12" and 14" sizes have stainless steel armors molded into the gasket to bridge the gap between castings.

**NOTE:** BJLC can be provided with double gasket and spigot halves for repairs on in-line couplings. Please provide coupling O.D. and length. All prices on application.

**NOTE:** Special length bolts are available for D.I. sized PVC pipe with extended bells. Please provide bell length when ordering. Larger sizes of fabricated steel BJLC available P.O.A.



**TO ORDER:** Specify catalog number.