



470 SERIES PIPE RESTRAINING SYSTEM

MATERIAL SPECIFICATIONS

RESTRAINT RING: Mild steel, meeting or exceeding ASTM A36, machined teeth.

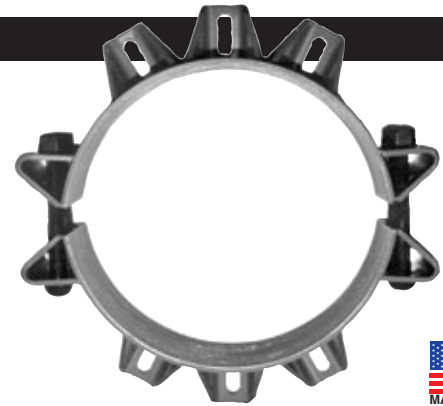
CLAMPING BOLTS AND NUTS: High strength, low alloy steel per AWWA C111.

RESTRAINING RODS: High strength, low alloy steel per AWWA C111.

COATING: Romac shopcoat enamel. Romacoat fusion bonded epoxy NSF 61 certified (exterior only) available on request.

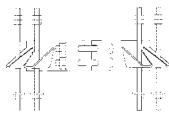
USE: For PVC pipe only.

Not for use on polyethelene pipe.



470 PIPE RESTRAINER

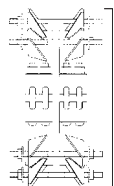
RESTRAINT SYSTEMS



STYLE 470MJ for MECHANICAL JOINTS

• Tie-Rod clearance is pipe O.D. + 5.0"

NOM. PIPE SIZE	PIPE O.D.	CATALOG NUMBER	LIST PRICE COMPLETE	CLAMPING BOLTS & NUTS		RESTRAINING RODS W/NUTS		APPROX. WEIGHT (lbs.)	O.D. (inches)
				QTY: SIZE	PRICE ea.	QTY: SIZE	PRICE ea.		
14"	15.30	470MJ - 15.30	\$1,211.74	4: 1" x 9"	\$42.24	6: 3/4" x 14"	\$23.17	60#	23.4
16"	17.40	470MJ - 17.40	1,278.10	4: 1" x 9"	42.24	6: 3/4" x 14"	23.17	65#	25.5
18"	19.50	470MJ - 19.50	1,347.27	4: 1" x 9"	42.24	8: 3/4" x 14"	23.17	75#	27.6
20"	21.60	470MJ - 21.60	1,716.40	6: 1" x 9"	42.24	8: 3/4" x 16"	24.56	95#	29.7
24"	25.80	470MJ - 25.80	1,962.89	6: 1" x 9"	42.24	12: 3/4" x 16"	24.56	120#	33.9
30"	32.00	470MJ - 32.00	POA	8: 1 1/8" x 9"	POA	14: 1" x 24"	POA	253#	43.0



STYLE 470SJ for BELL JOINTS & COUPLINGS

- Sizes 14" – 24" accommodates up to 12" long center ring.
- Sizes 30" accommodate up to 16" long center ring.
- Tie-Rod clearance is pipe O.D. + 5.0"

NOM. PIPE SIZE	PIPE O.D.	CATALOG NUMBER	LIST PRICE COMPLETE	CLAMPING BOLTS & NUTS		RESTRAINING RODS W/NUTS		APPROX. WEIGHT (lbs.)	O.D. (inches)
				QTY: SIZE	PRICE ea.	QTY: SIZE	PRICE ea.		
14"	15.30	470SJ - 15.30	\$1,766.60	8: 1" x 9"	\$42.24	6: 3/4" x 30"	\$59.14	110#	23.9
16"	17.40	470SJ - 17.40	1,924.99	8: 1" x 9"	42.24	6: 3/4" x 30"	59.14	120#	26.0
18"	19.50	470SJ - 19.50	2,046.19	8: 1" x 9"	42.24	8: 3/4" x 30"	59.14	135#	28.1
20"	21.60	470SJ - 21.60	2,702.91	12: 1" x 9"	42.24	8: 3/4" x 36"	65.20	180#	30.2
24"	25.80	470SJ - 25.80	3,310.10	12: 1" x 9"	42.24	12: 3/4" x 36"	65.20	230#	34.4
30"	32.00	470SJ - 32.00	POA	16: 1 1/8" x 9"	POA	14: 1" x 48"	POA	477#	44.3

For other PVC pipe sizes, contact Romac Engineering. 14-30" IPS and SDR35 sizes available.

TO ORDER: Specify catalog number.

EXAMPLE: For 16" C905 to MJ Romac 470MJ, order Style **470MJ-17.40**