

470 SERIES PIPE RESTRAINING SYSTEM



MATERIAL SPECIFICATIONS

RESTRAINT RING: Mild steel, meeting or exceeding ASTM A 36, machined teeth.

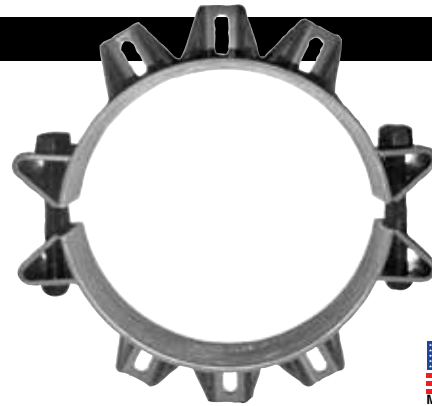
CLAMPING BOLTS AND NUTS: High strength, low alloy steel per AWWA C111.

RESTRAINING RODS: High strength, low alloy steel per AWWA C111.

COATING: Romac shopcoat enamel. Fusion bonded epoxy (exterior only) available on request.

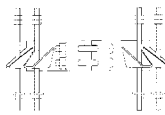
USE: For PVC pipe only.

Not for use on polyethelene pipe.



470 PIPE RESTRAINER

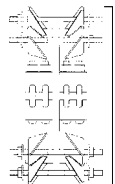
RESTRAINT SYSTEMS



STYLE 470MJ for MECHANICAL JOINTS

• Tie-Rod clearance is pipe OD + 5.0"

NOM. PIPE SIZE	PIPE O.D.	CATALOG NUMBER	LIST PRICE COMPLETE	CLAMPING BOLTS & NUTS		RESTRAINING RODS W/NUTS		APPROX. WEIGHT (lbs.)	OD (inches)
				QTY: SIZE	PRICE ea.	QTY: SIZE	PRICE ea.		
14"	15.30	470MJ - 15.30	\$727.77	4:1" x 9"	\$25.37	6: 3/4" x 14"	\$9.94	60#	23.4
16"	17.40	470MJ - 17.40	767.63	4:1" x 9"	25.37	6: 3/4" x 14"	9.94	65#	25.5
18"	19.50	470MJ - 19.50	809.17	4:1" x 9"	25.37	8: 3/4" x 14"	9.94	75#	27.6
20"	21.60	470MJ - 21.60	1,030.87	6:1" x 9"	25.37	8: 3/4" x 16"	9.94	95#	29.7
24"	25.80	470MJ - 25.80	1,178.91	6:1" x 9"	25.37	12: 3/4" x 16"	9.94	120#	33.9
30"	32.00	470MJ - 32.00	POA	8:11/8" x 9"	POA	14: 1" x 24"	POA	253#	43.0



STYLE 470SJ for BELL JOINTS & COUPLINGS

- Sizes 14" - 24" accommodates up to 12" long center ring.
- Sizes 30" accommodate up to 16" long center ring.
- Tie-Rod clearance is pipe OD + 5.0"

NOM. PIPE SIZE	PIPE O.D.	CATALOG NUMBER	LIST PRICE COMPLETE	CLAMPING BOLTS & NUTS		RESTRAINING RODS W/NUTS		APPROX. WEIGHT (lbs.)	OD (inches)
				QTY: SIZE	PRICE ea.	QTY: SIZE	PRICE ea.		
14"	15.30	470SJ - 15.30	\$1,061.02	8:1" x 9"	\$25.37	6: 3/4" x 30"	\$15.24	110#	23.9
16"	17.40	470SJ - 17.40	1,156.15	8:1" x 9"	25.37	6: 3/4" x 30"	15.24	120#	26.0
18"	19.50	470SJ - 19.50	1,228.94	8:1" x 9"	25.37	8: 3/4" x 30"	15.24	135#	28.1
20"	21.60	470SJ - 21.60	1,623.37	12:1" x 9"	25.37	8: 3/4" x 36"	16.80	180#	30.2
24"	25.80	470SJ - 25.80	1,988.05	12:1" x 9"	25.37	12: 3/4" x 36"	16.80	230#	34.4
30"	32.00	470SJ - 32.00	POA	16:11/8" x 9"	POA	14: 1" x 48"	POA	477#	44.3

For other PVC pipe sizes, contact Romac Engineering.

TO ORDER: Specify catalog number.

EXAMPLE: For 16" C905 to MJ Romac 470MJ, order Style **470MJ-17.40**